

## FIBREGLASS DOOR



M&B 'Elements' fibreglass doors are the perfect choice for our West Australian climate. They will not expand or contract with variation in extreme temperatures. In relation to preparation and painting please refer to the following instructions to ensure optimum results.

**BEFORE PAINTING OR HANGING PLEASE THOROUGHLY INSPECT THE DOOR FOR ANY DEFECTS AND REPORT IMMEDIATELY TO M&B IF YOU HAVE ANY CONCERNS.**

### Trimming

This door should be trimmed NO MORE than 5mm from either stile(side) and 6mm from bottom rail and 6mm from the top rail. Pairs of doors must not be rebated. Mushroom stops are recommended.

### Preparing Door Surface

Trimmed door stiles should be sanded with 150-220 grit sandpaper.

To provide good adhesion for the primer and paint, lightly sand all surfaces to an even finish again using 150- 220 grit sandpaper. Then dust off and wipe clean with a solvent such as methylated spirits.

### Priming & Painting Instructions

Doors must receive one coat of primer and two coats of finishing paint. It is extremely important that the entire door receives recommended number of coats including all edges, faces and behind lock cut outs and hinge cut outs.

Doors must be painted to a high standard to ensure they are properly sealed to prevent moisture entering the door.

Doors exposed to direct sunlight must be painted with light reflective colours, except Black Yarra see specific paint specs.

To minimise the effects of shadowing doors should only be painted with flat, semi gloss or satin finishes.

Depending on the level of exposure door paint must be regularly maintained to ensure door is fully sealed from moisture.

#### Please Note:

- Doors must be stored in a dry and flat area.
- All 'Elements' doors MUST be hung on 3 hinges. Doors 920mm and over require 4 hinges.
- Doors must be painted as instructed above immediately prior to final hanging.
- Like all doors, cleaning and re-painting/ sealing may be necessary to maintain the finish over many years.
- Doors exposed to any period of direct sunlight MUST be painted in light reflective colours, except Black Yarra see specific paint specs.
- It should be noted that due to the extremely strong construction, any 'shadowing' on door faces, from the underlying materials is not a defect or warranty issue.
- Doors must be inspected thoroughly for any defects prior to hanging and painting.