

M&B Elements Fibreglass Doors

Preparation & Paint Instructions

M&B 'Elements' fibreglass doors are the perfect choice for our West Australian climate. They will not expand or contract with variation in extreme temperatures. In relation to preparation and painting please refer to the following instructions to ensure optimum results.

BEFORE PAINTING OR HANGING PLEASE THOROUGHLY INSPECT THE DOOR FOR ANY DEFECTS AND REPORT IMMEDIATELY TO M&B IF ANY CONCERNS.

Trimming

Stiles, top and bottom rails are PVC to allow for trimming. Doors should be trimmed no more than **5mm** from each stile [sides] and **6mm** top and bottom rail.

Preparing Door Surface

- Trimmed door stiles should be sanded with 150-220 grit sandpaper.
- To provide good adhesion for the primer and paint, lightly sand all surfaces to an even finish again using 150-220 grit sandpaper. Then dust off and wipe clean with a solvent such as methyated spirits.

Priming & Painting Instructions

'Elements' doors must be primed and have 2 top coats (finishing paint)

1. **Prime** (one coat) both faces of door including stiles, top and bottom rails, lock and hinge cut outs.
2. **Two top coats** must be applied to the entire door. This includes door stiles [edges], top and bottom rails, behind hinges and around lock cut-outs. Please follow the paint manufacturer's guidelines.

M&B recommends the following paint brands for 'Elements' Fibreglass Doors

Wattyl [Solver] PAINT	APPLICATION METHOD	CLEAN UP	RECOAT TIME
PRIME COAT: Wattyl Solver AquaPrep Acrylic Timber (Primer)	Brush, Roller, Spray	Water	2 hours
1ST COAT: Wattyl AquaTrim Silky Satin	Brush, Roller, Spray	Water	2 hours
2ND COAT: Wattyl AquaTrim Silky Satin	Brush, Roller, Spray	Water	2 hours

Dulux PAINT	APPLICATION METHOD	CLEAN UP	RECOAT TIME
PRIME COAT: PrepLock Water Based Blocker (Primer)	Brush, Roller, Spray	Water	2 hours
1ST COAT: Dulux Aquanamel Semi Gloss	Brush, Roller, Spray	Water	2 hours
2ND COAT: Dulux Aquanamel Semi Gloss	Brush, Roller, Spray	Water	2 hours

Please Note:

- Doors must be stored in a dry and flat area.
- All 'Elements' doors MUST be hung on 3 hinges.
- Doors must be painted as instructed above immediately prior to final hanging.
- Like all doors, cleaning and re-painting / sealing may be necessary to maintain the finish over many years.
- Doors exposed to any period of direct sunlight MUST be painted in light reflective colours.
- It should be noted that due to the extremely strong construction, any 'shadowing' on door faces, from the underlying materials is not a defect or warranty issue.
- Doors must be inspected thoroughly for any defects prior to hanging and painting.

BAYSWATER	144 Beechboro Road South	08 9272 2555
SUBIACO	HomeBase 55 Salvado Road	08 6380 6000
MANDURAH	25 Hampton Street	08 9583 8000
BUNBURY	50 McCombe Road	08 9724 8900
BUSSELTON	9 Trumper Drive	08 9752 7900
ALBANY	18 Merrifield Street	08 9844 5200
GERALDTON	315 Place Road	08 9960 5000

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